

Date: Thursday, 13/09/2007 11:14:49 AM
 User: Linda Lacelle

Process Sheet

| | | | |
|-----------------------|--------------------------------|------------------|-------------------|
| Customer | : CC-DAR01 Dart Aerospace Ltd. | Drawing Name | : CHG D2807 |
| Job Number | : 34657 | | |
| Estimate Number | : 10804 | Part Number | : D412630012G |
| P.O. Number | : <i>N/A</i> | Drawing Number | : REWORK <i>E</i> |
| This Issue | : 13/09/2007 | Project Number | : <i>N/A</i> |
| Prsht Rev. | : NC | Drawing Revision | : <i>N/A</i> |
| First Issue | : <i>N/A</i> | Material | : <i>N/A</i> |
| Previous Run | : 34655 | Due Date | : 20/09/2007 |
| Written By | : <i>[Signature]</i> | Qty: | 1 Um: Each |
| Checked & Approved By | : <i>[Signature]</i> | | |
| Comment | : | | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|-------------|-----------------------|
| 1.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1
 REMOVE FROM STK:

1 X D412-630-012 B13701 GREY

7/9/18 SQ

| | | |
|-----|------------|--------------------------|
| 2.0 | D412630012 | Heli-Access-Step Folding |
|-----|------------|--------------------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 Heli-Access-Step Folding

| | | |
|-----|-------------|-------------------------------|
| 3.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
|-----|-------------|-------------------------------|



Comment: SMALL & MEDIUM FAB RESOURCE 1

REMOVE OLD D2807 STEEL GAS STRUT
 AND DISCARD

REPLACE WITH D2807 SS STRUT
 USING SAME HARDWARE
 D2807 B *32774*

APPLY LPS ON ALL EXPOSED HARDWARE
 LPS B *17045*

MF 07-09-14

(1)

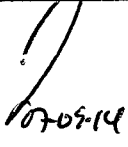
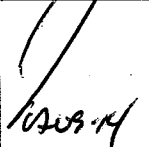
DART

TRANSPORT CANADA APPROVAL # 09-89

TEL: 1-613-632-3336
 FAX: 1-613-632-4443

| | | | |
|-------|----------------------|-----|-------------|
| P/N | D412-630-012 | CHG | CHG004 |
| DESC | Heli-Access-Step | STC | SH96-69 |
| LOT | B13701 | STC | SR00598NY |
| MODEL | Bell 205/212/214/412 | STC | SR00595/7NY |

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|----------|------|--|----|----------|-----|---|---|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| 07-09-13 | 3 | Used cotter pin on folder step MS24665285, MS24665285 9003 | mf | 07-09-14 | 1 |  07-09-14 |  07-09-14 |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: LD Date: 07/08/19

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Thursday, 13/09/2007 11:14:49 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: CHG D2807

Job Number: 34657

Part Number: D412630012G

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

D2807

Gas Spring (Support Prop)



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
Gas Spring (Support Prop)

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

For 09-14 ①

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REPACKAGE PER PPP
USING NEW B/N
NEW LABELS REQ'D

AS 7/9/14

7.0

QC21

FINAL INSPECTION/W/O RELEASE



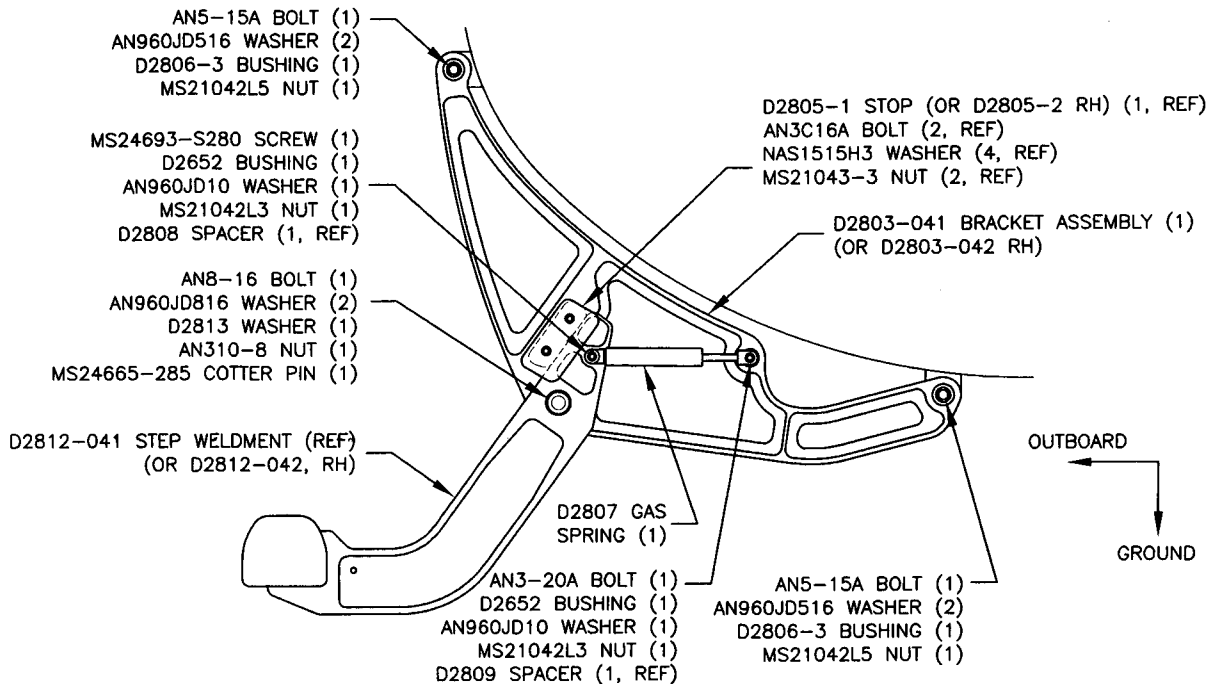
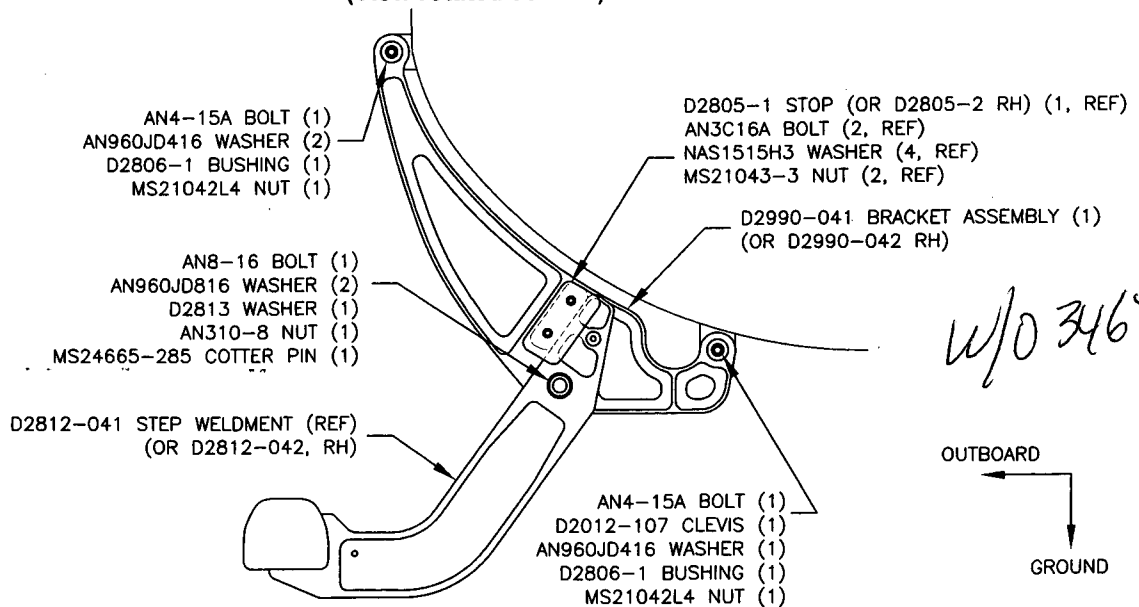
Comment: FINAL INSPECTION/W/O RELEASE

① 207109/19

Job Completion



W 8-09-18

D412-630-011/-012 Heli-Access-Step™ Installation**FIGURE 4 – STA 84.29 for D412-630-011/-012 Heli-Access-Step™ Installation**
(View rotated 90° CW)**FIGURE 5 – STA 129.00 for D412-630-011/-012 Heli-Access-Step™ Installation**
(View rotated 90° CW)

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Revision: **K**
Date: 06.10.05

Date: Monday, 12/11/2007 8:31:02 AM
 User: Linda Lacelle

Process Sheet

| | | | |
|-----------------------|--------------------------------|------------------|---------------------------|
| Customer | : CC-DAR01 Dart Aerospace Ltd. | Drawing Name | : D412-630-UPDATE PAPERW. |
| Job Number | : 35612 | | |
| Estimate Number | : 10804 | | |
| P.O. Number | : N/A | Part Number | : Z_CUSTOM |
| This Issue | : 12/11/2007 S.O. No. : N/A | Drawing Number | : ECN 1019 |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : N/A Type : LANDING GEAR | Drawing Revision | : N/A |
| Previous Run | : 00015 | Material | : N/A |
| Written By | : | Due Date | : 19/11/2007 |
| Checked & Approved By | : | Qty: | 1 Um: Each |
| Comment | : | | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|-------------|-----------------------|
| 1.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1
 REMOVE FROM STK:

D412-630-011G 34656
 D412-630-012G 34657
 D412-630-023 31816^(X) 27271 2x 26651 1x
 D412-630-024 32000
 D412-630-033 B 33576
 D412-630-034 B 33577

ADD NEW PAPERWORK TO KITS IN STK
 PER ECN 1019 - DSI 9386

RETURN TO STK

7-11-12 50

| | | |
|-----|------|------------------------------|
| 2.0 | QC21 | FINAL INSPECTION/W/O RELEASE |
|-----|------|------------------------------|



①

Comment: FINAL INSPECTION/W/O RELEASE

Dor 11/12

Job Completion



u 07.11.12